



Knitting Technician – 1st shift

Summary:

The Knitting Technician is responsible for the operating, monitoring and cleaning of the knitting machines. This position is responsible for making minor adjustments to machines, preparing GMP documentation recording production activities and minor trouble shooting on the operation of assigned machines.

Responsibilities:

- Operates knitting machines in accordance with company SOP's and Work Instructions for applicable machines.
- Manufactures products to internal specifications to meet final product customer specifications by operating and monitoring equipment; observing varying conditions; adjusting equipment control.
- Performs production as scheduled by supervisors and managers to applicable job production orders
- Maintains safe and clean work environment by following current good manufacturing practices (cGMP), and standard operating procedures; complying with legal regulations; monitoring environment.
- Prepares equipment by performing cleaning-in-place (CIP), servicing-in-place (SIP), conducting operator inspections; performing preventive maintenance checks
- Works with supervisor to ensure machines are correctly calibrated and all preventative maintenance complete and up to date prior to use.
- May perform needle gauge changes.
- Keeps equipment operating by following operating instructions; troubleshooting breakdowns; calling for repairs
- Monitors and ensures good quality production as defined in specifications and work instructions.
- Documents production by completing forms, reports, logs, and records of equipment and batches.

Qualifications:

- High school diploma or equivalent is required along with a working knowledge
- 2 to 5 years, minimum experience preferred.
- Requires frequent standing, bending, and kneeling to monitor, maintain & troubleshoot machinery.
- Ability to lift 50 pounds, including yarn spools and spools of finished product

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